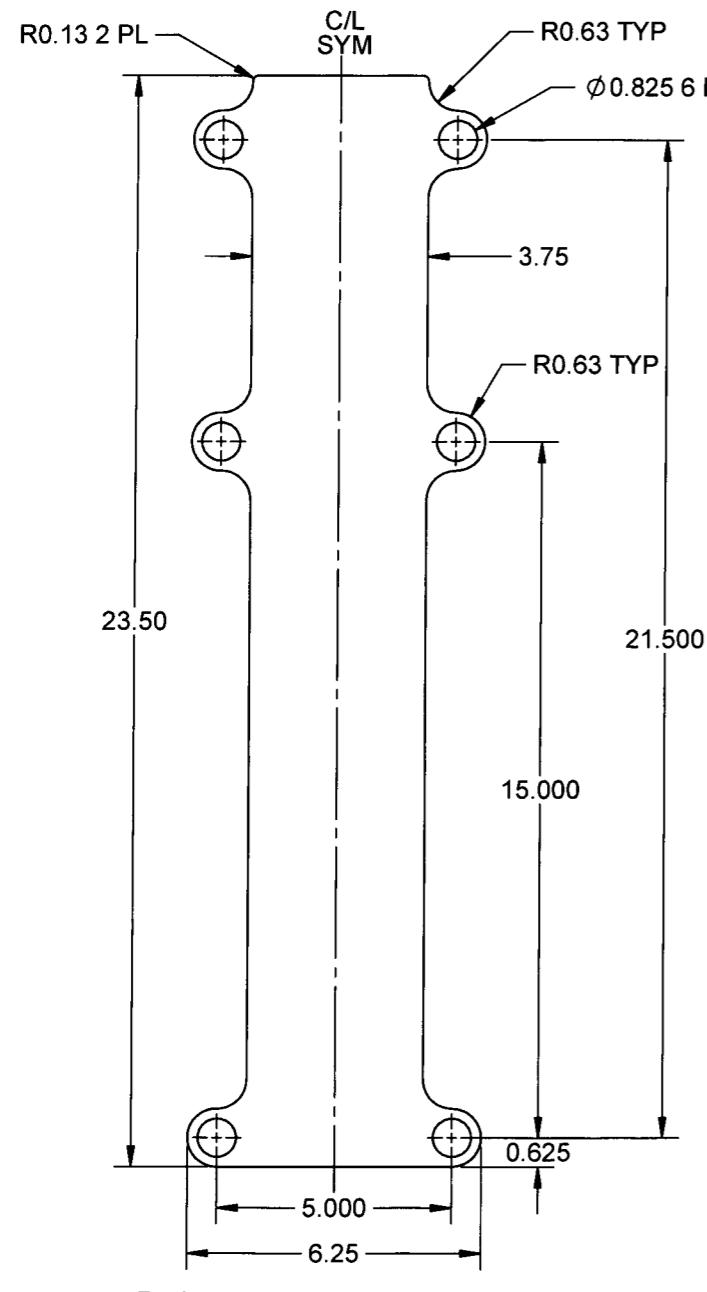
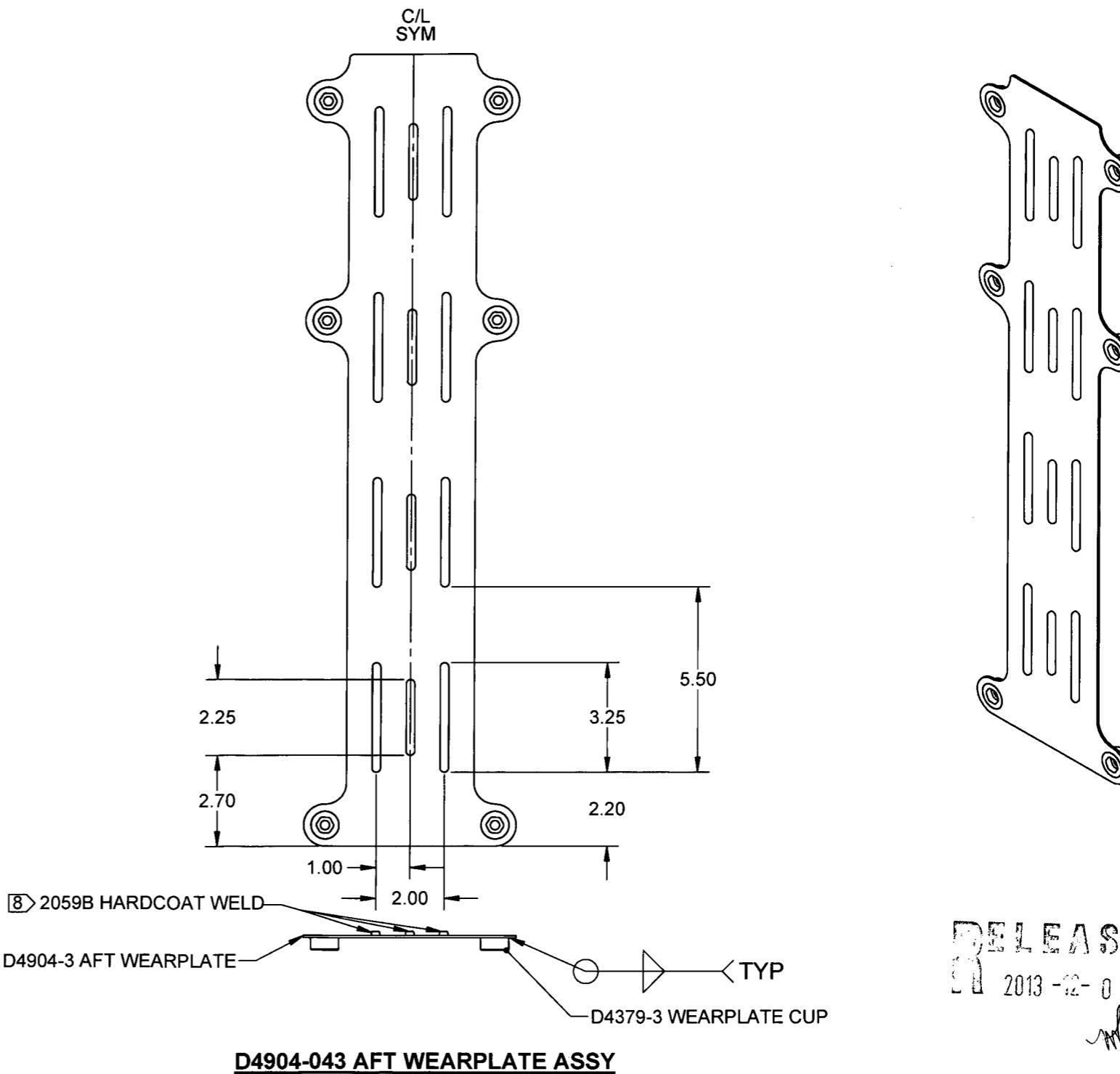


ITEM	QTY -043	P/N	DESCRIPTION
	X	D4904-043	AFT WEARPLATE ASSY
1	1	D4904-3	WEARPLATE
2	6	D4379-3	WEARPLATE CUP
3	A/R	2059B	HARDCOAT WELD



D4904-3 AFT WEARPLATE



D4904-043 AFT WEARPLATE ASSY

RELEASED
2013-01-01

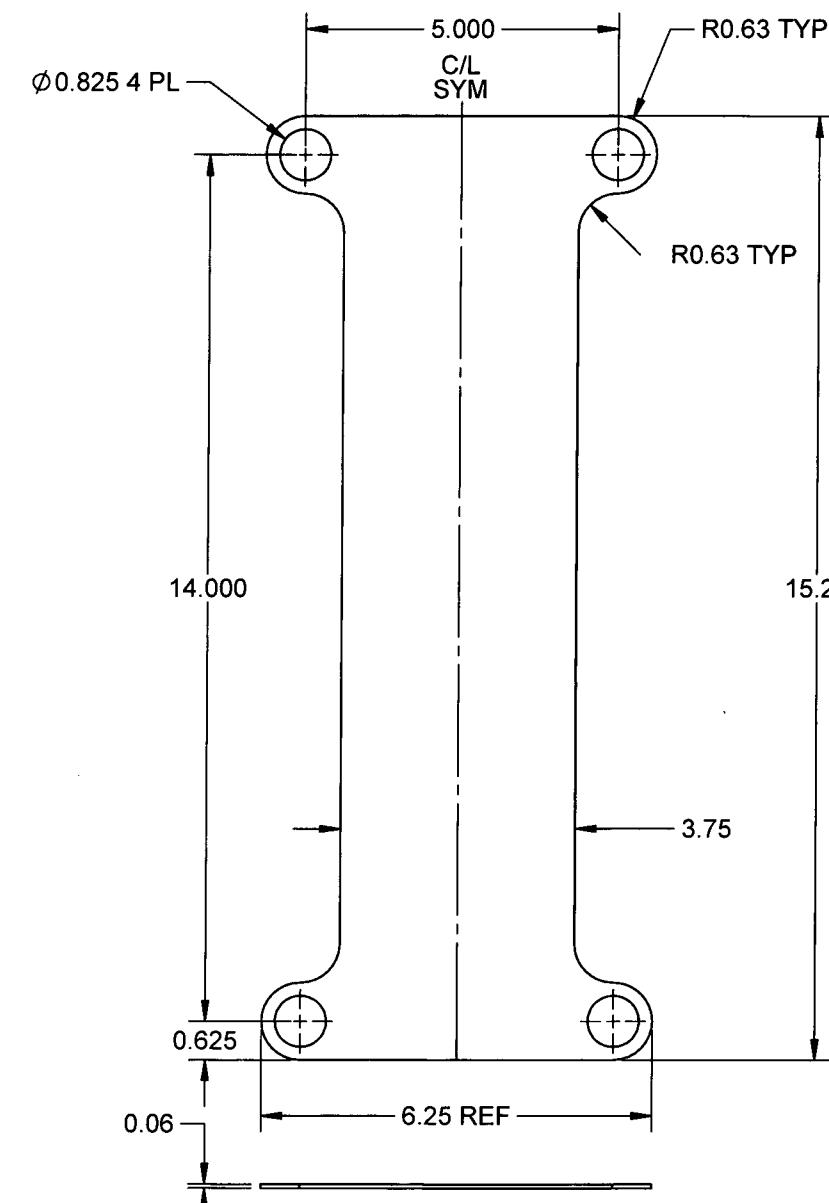
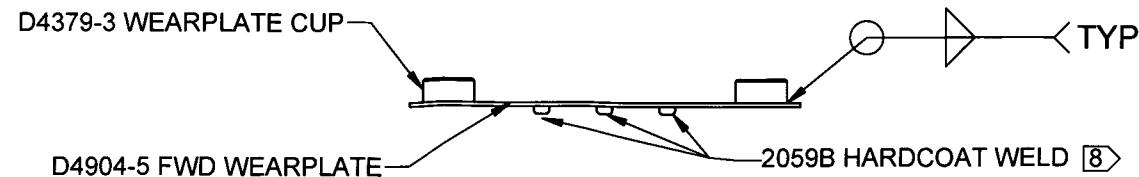
- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513, AMS 5524, MIL-S-5059, ASTM A240 OR ASME SA240 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: D4904-3: NONE,
D4904-043: IDENTIFY WITH DART P/N "D4904-043" PER QSI 044 METHOD 6.1
 - 7) WEIGHT: D4904-043: 2.32 LBS
 - 8) WELDING: PER QSI 004, 0.06 TO 0.13 HIGH

APPROVED

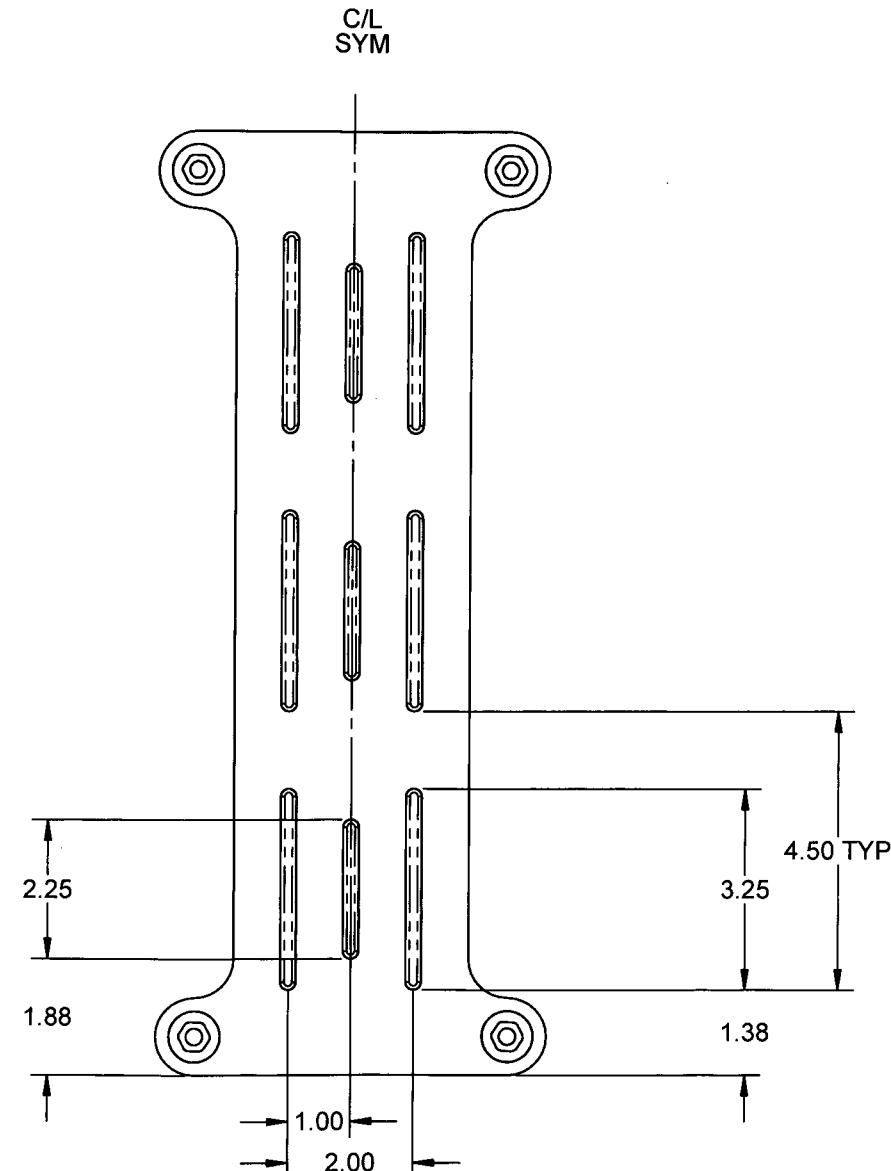
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	DB	
CHECKED	AP	DRAWING NO.
MFG. APPR.	DD	REV. C
APPROVED	MP	D4904
DE APPR.	DS	SHEET 2 OF 4
DATE	13.11.25	TITLE SCALE SKIPAW WEARPLATE ASSY NTS

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ITEM	QTY -045	P/N	DESCRIPTION
	X	D4904-045	FWD WEARPLATE ASSY
1	1	D4904-5	WEARPLATE
2	4	D4379-3	WEARPLATE CUP
3	A/R	2059B	HARDCOAT WELD



D4904-5 FWD WEARPLATE



D4904-045 FWD WEARPLATE ASSY

NOTES

- NOTE:**

 - 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513, AMS 5524, MIL-S-5059, ASTM A240 OR ASME SA240
16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: D4904-5: NONE,
D4904-045: IDENTIFY WITH DART P/N "D4904-045" PER QSI 044 METHOD 6.1
 - 7) WEIGHT: D4904-045: 1.54 LBS
 - 8) WELDING: PER QSI 004, 0.6 TO 0.13 HIGH

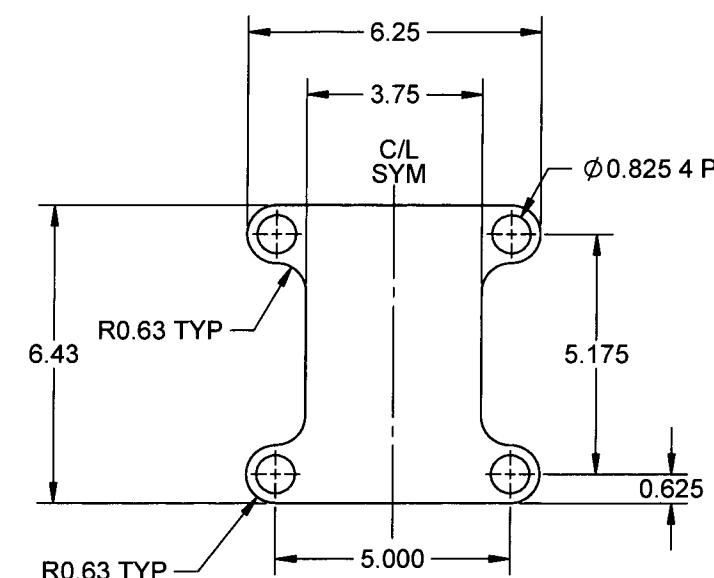
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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.	DD	D4904	SHEET 3 OF 4
APPROVED	MP	TITLE	
DE APPR.	DS 	SKIPAW WEARPLATE ASSY	
DATE	13.11.25	SCALE NTS	

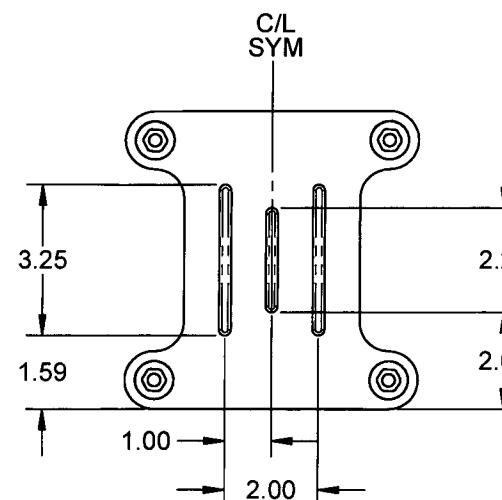
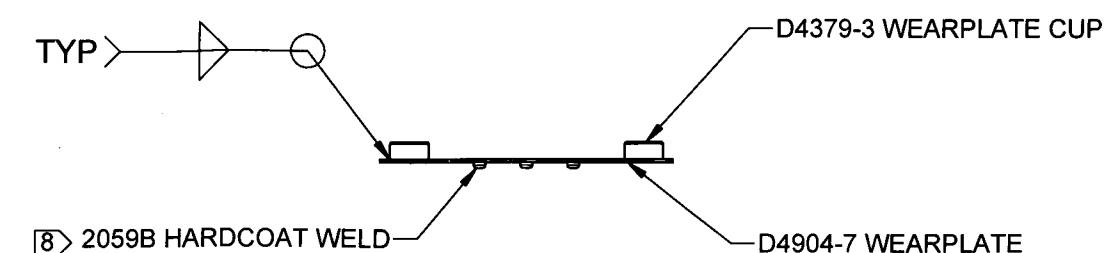
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ITEM	QTY -047	P/N	DESCRIPTION
	X	D4904-047	WEARPLATE ASSY
1	1	D4904-7	WEARPLATE
2	4	D4379-3	WEARPLATE CUP
3	A/R	2059B	HARDCOAT WELD



D4904-7 WEARPLATE



D4904-047 WEARPLATE ASSY

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513, AMS 5524, MIL-S-5059, ASTM A240 OR ASME SA240 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: D4904-7: NONE,
D4904-047: IDENTIFY WITH DART P/N "D4904-047" PER QSI 044 METHOD 6.1
 - 7) WEIGHT: D4904-047: 0.79 LBS
 - 8) WELDING: PER QSI 004, 0.6 TO 0.13 HIGH

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	DB	
CHECKED	AP	DRAWING NO. D4904 REV. C
MFG. APPR.	DD	SHEET 4 OF 4
APPROVED	MP	TITLE
DE APPR.	DS-#	SCALE
DATE	13.11.25	NTS

SKIPAW WEARPLATE ASSY

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2013-12-05
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